

# LOTUS MAGICSHINE! Furniture Coating System

#### HIGHLY DURABLE LOW MAINTENANCE

Lotus MagicShine is a 2 Part Epoxy based flexible and self-priming and self-levelling furniture coating system that is designed for both exterior and interior hard surfaces of any kind, including fiberglass gel coat, concrete, terrazzo; VCT, Vinyl/Asbestos or glazed ceramic tiles; wood; marble or many other manmade materials. It is stain, scratch, scuff, scorch (up to 537°C) and UV resistant. Food Stains, ketchup, mustard and sea salt stains can be simply wiped-off with wet towel without a trace! Only care required to maintain its shine is a simple soap and water. No more back breaking buffing EVER resulting in tremendous cost savings!

### Areas of Application

It can be applied on any hard surface, interior or exterior.

### **Product Property Highlights**

Tremendous wear resistance.

Comes in clear or any color of the rainbow!

Completely UV, stain and scratch resistant.

Penetrates and seal hairline cracks, sealing the floor

Contains anti-microbial additives, so no more mildew.

Requires damp mop only to maintain floor shine.

Flexible to withstand thermal expansion. It is completely self-priming, no primers required!

#### **Properties**

COLORS Clear and many other colors upon request.

FINISH High Gloss, Satin, Matte Finish upon request.

DRY FILM THICKNESS 50.0 to 75.0 microns dry film thickness.

SOLIDS BY VOLUME 100.00% (Orange Peel Finish); 80% (Smooth Finish) SOLIDS BY WEIGHT 100.00% (Orange Peel Finish); 80% (Smooth Finish)

THEORETICAL COVERAGE 39.37/sq. meter/liter at 25.2 microns dry.

PRACTICAL COVERAGE 13.08 sq. meter/liter at 75.0 microns dry if roller applied.

VOC 0.0 Orange Peel Version/ 230gms/I 80% Smooth Version.

SURFACE PREPARATION Prepare surface in a manner suitable for end service intended. See Primer

Product Data Sheet or contact LOTUS Representative for further details.

PRIMERS LOTUS Magicshine is self-priming and may be applied directly to properly

cleaned existing coatings.

COMPONENTS Two (Pre-Measured; 3:1 ratio.)

INDUCTION PERIOD Clear - None Required, Colors - 20 Minutes

SPREADING RATE Values given are theoretical and for Un-Thinned material

(100%/80% Versions)

 Dry Film Thickness, Microns
 Sq. M/L (Spray)
 Sq. M/L (Roll)

 50.0
 15.86/12.61
 19.69/19.75

 75.0
 10.49/8.43
 13.13/10.49

 100.0
 7.88/6.29
 9.86/7.88

SURFACE TEMPERATURE Should be at least 3oC above the dew point of the surrounding air.

Min: 18oC Max: 60oC

DRY TIME To recoat: 6 hrs. for "regular" 8Hr Cure Product @ 25oC or 2 hrs

"Fast Cure" 4Hr Cure Product @ 25oC. To Handle: 7 hours @ 25oC.









## Highly Durable Low Maintenance Furniture Coating System

**POT LIFE** 1 hr. @ 25oC. Increased humidity and temperature will decrease pot life.

SUGGESTED APPLICATION

Foam Roller for smooth finish. Spray (air-less or air) w/proper ventilation and safety gear. **METHOD** 

CHEMICAL CURE SCHEDULE 25oC 6 to 8 Days

> 32oC 4 to 5 Days 49oC 2 to 3 Days 66oC 1 to 2 Days

SHELF LIFE

One year from the date of shipment.

SUGGESTED STORAGE

**CONDITIONS** Cool, Dry room at 21oc. TO BE DETERMINED **PACKAGING** SHIPPING INFORMATION TO BE DETERMINED

### **Chemical Resistance Properties**

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Acids, Inorganic	10% Hydrochloric Acid 30 Hydrochloric Acid (Muriatic) 10% Nitric Acid 50% Phosphoric Acid 37% Sulfuric Acid (Battery Acid)	Solvents (Aromatic)	Xylene
Acids, Organic	10% Acetic Acid 10% Citric Acid	Solvents (Chlorinated)	Methylene Chloride
Alkalis	10% Ammonium Hydroxide 50% Sodium Hydroxide	Solvents (Ketones and esters)	Methyl Ethyl Ketone (MEK) Propylene Glycol Methyl Ether Acetate (PMA)
Solvents (Alcohols)	Ethylene Glycol (Antifreeze) Isopropyl Alcohol Methanol	Miscellaneous	20% Ammonium Nitrate
Solvents (Aliphatic)	D-Limonene Jet Fuel (JP-4) Gasoline Mineral Spirits	Chemicals	Brake Fluid Bleach Motor Oil (SAE 30) 20% Sodium Chloride 1% Tide Laundry Soap 10% Trisodium Phosphate

CAUTION: DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN. This material may cause skin and/or eye irritation. Avoid prolonged contact with the skin or breathing of vapors or mist. If the material is spray applied, use proper face and breathing apparatus protection. Keep material away from heat and open flame. This material is designed for application by professionally trained personnel, using proper equipment. This product is not intended for sale or use by the general public.

WARRANTY INFORMATION: This material is manufactured according to exacting quality control standards and is warranted to be free from manufacturing defects. Defective material called to our attention within one year of manufacture will be replaced. No guarantee, expressed



